

# Solving real-life problems

**Jesper Larsen**

Informatics and Mathematical Modelling

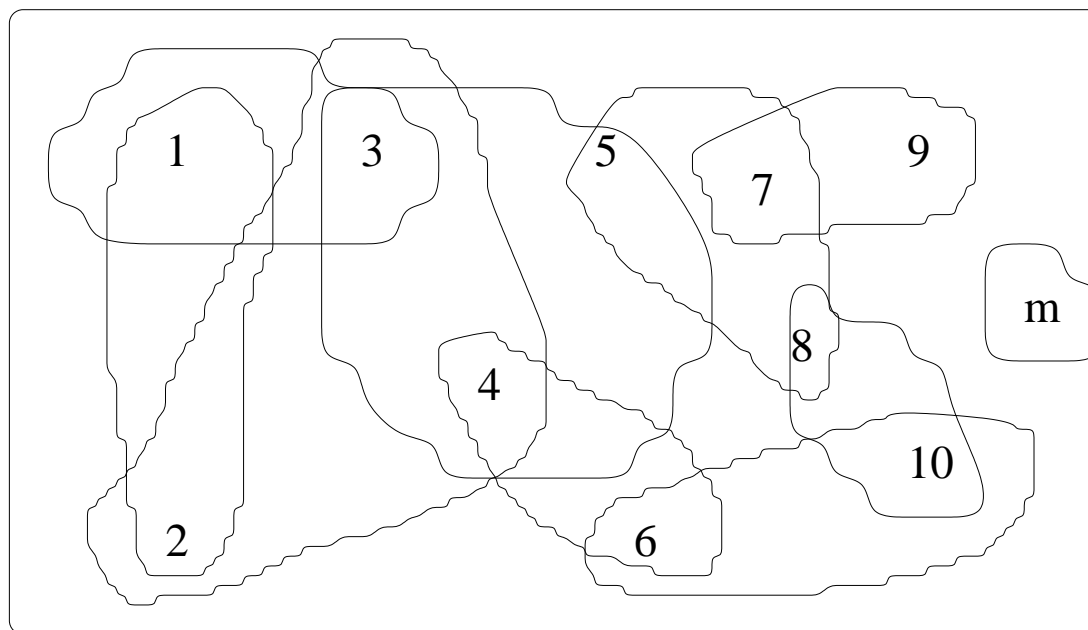
Technical University of Denmark

2800 Kgs. Lyngby

Email: [jla@imm.dtu.dk](mailto:jla@imm.dtu.dk)



Let  $I = \{1, 2, \dots, m\}$  and  $P = \{P_1, P_2, P_3, \dots, P_n\}$  where  $P_j \subseteq I$ .



Now let  $J \subseteq \{1, 2, \dots, n\}$ . Furthermore we associate a cost for each  $P_j$ . The cost of  $J$  is given by  $\sum c_j$ .

- If  $\cup_{j \in J} P_j = I$   $J$  is called a **set cover**.
- If  $P_j \cap P_k = \emptyset$  for  $i, j \in J$   $J$  is called a **set packing**.
- If  $J$  is a set cover **and** a set packing  $J$  is called a **set partitioning**

# Set covering

$a_{ij} = 1$  if  $i \in P_j$  and 0 otherwise, and  $x_j = 1$  if  $j \in J$  and 0 otherwise.

$$\begin{array}{ll} \min & \sum_{j=1}^n c_j x_j \\ \text{st.} & \sum_{j=1}^n a_{ij} x_j \geq 1 \quad i = 1, 2, \dots, m \\ & x_j = 0, 1 \quad j = 1, 2, \dots, n \end{array}$$

# Set packing

$a_{ij} = 1$  if  $i \in P_j$  and 0 otherwise, and  $x_j = 1$  if  $j \in J$  and 0 otherwise.

$$\begin{aligned} \max \quad & \sum_{j=1}^n c_j x_j \\ \text{st.} \quad & \sum_{j=1}^n a_{ij} x_j \leq 1 \quad i = 1, 2, \dots, m \\ & x_j = 0, 1 \quad j = 1, 2, \dots, n \end{aligned}$$

# Set partitioning

$a_{ij} = 1$  if  $i \in P_j$  and 0 otherwise, and  $x_j = 1$  if  $j \in J$  and 0 otherwise.

$$\begin{array}{ll} \min & \sum_{j=1}^n c_j x_j \\ \text{st.} & \sum_{j=1}^n a_{ij} x_j = 1 \quad i = 1, 2, \dots, m \\ & x_j = 0, 1 \quad j = 1, 2, \dots, n \end{array}$$



**Notice** the structure: All  $a_{ij}$ 's are 0 or 1 and the right hand side in the constraints are 1's.

Some models can contain other integers than 1 on the right hand side, and one would typically describe these problems as a **general** set packing/covering/partitioning problem.

## Example

Assume  $I = \{1, 2, 3, 4, 5, 6\}$ , and we have  $P_1 = \{1, 2\}$ ,  
 $P_2 = \{1, 3, 4\}$ ,  $P_3 = \{2, 4, 5\}$ ,  $P_4 = \{3, 5, 6\}$ ,  $P_5 = \{4, 5, 6\}$ ;  
 $c_1 = 5$ ,  $c_2 = 4$ ,  $c_3 = 6$ ,  $c_4 = 2$  and  $c_5 = 4$ .

How would the fomulation of the set covering model for these data look like?



# A scheduling problem

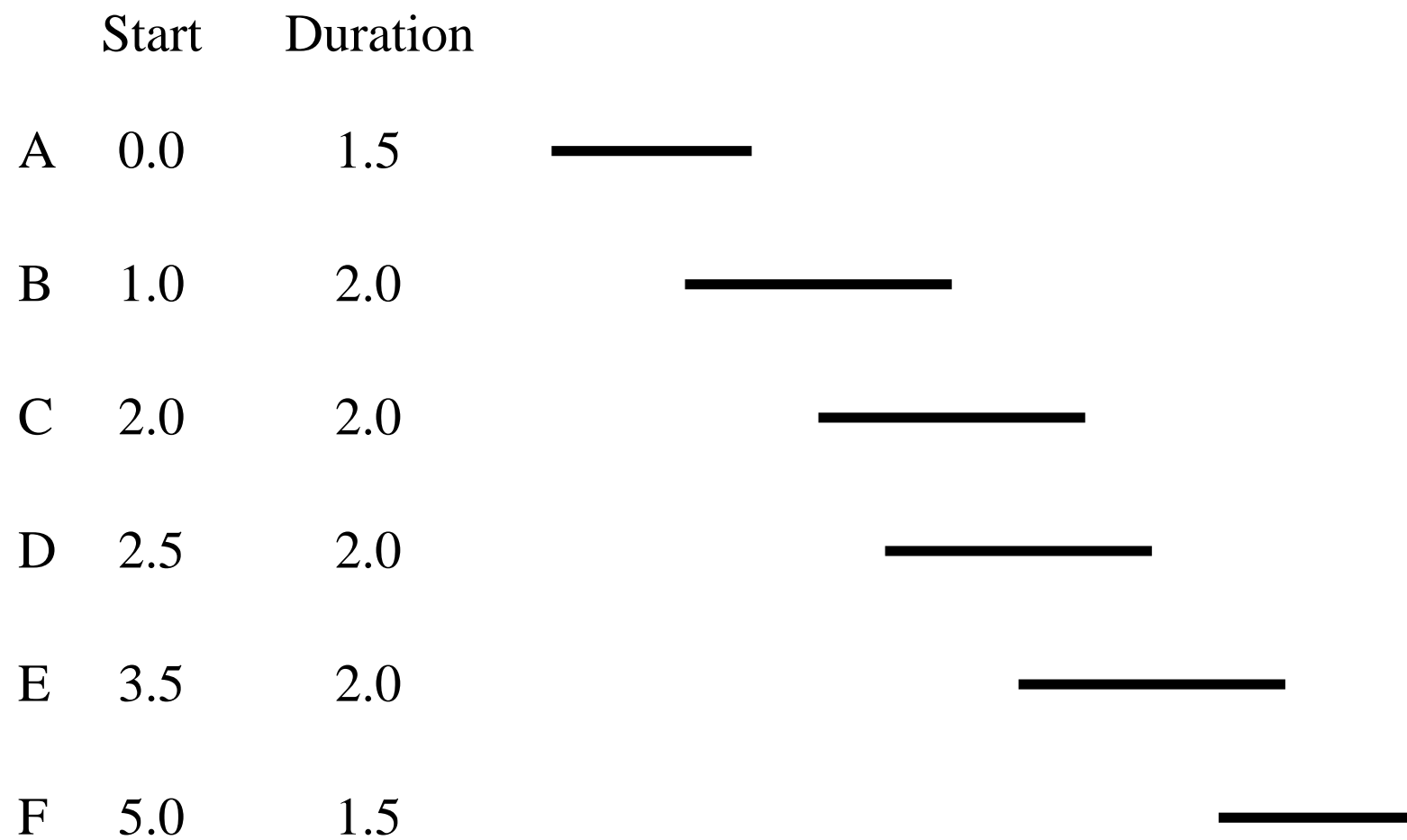
We have 6 assignments A, B, C, D, E and F, that needs to be carried out. For every assignment we have a start time and a duration (in hours).

Assignment	A	B	C	D	E	F
Start	0.0	1.0	2.0	2.5	3.5	5.0
Duration	1.5	2.0	2.0	2.0	2.0	1.5

Formulate a set partitioning model that finds the cheapest set of workplans that fullfills all the assignments.

## Notice

- A workplan can not consist of assignments that overlap each other.
- The length  $L$  of a workplan is equal to the sum of the durations of the assignments of the plan plus 30 minutes for checking in and checking out.
- the cost of a workplan is  $\max(4.0, L)$ .



minimize  $4x_1 + 4.5x_2 + 7x_3 + 5x_4 + 7x_5 + 6x_6 + 7x_7 +$   
 $4x_8 + 5x_9 + 6x_{10} + 4x_{11} + 5x_{12} + 4x_{13} + 4.5x_{14} + 4x_{15} +$

st

$$x_1 + x_2 + x_3 + x_4 + x_5 + x_6 + x_7 = 1$$

$$x_8 + x_9 + x_{10} = 1$$

$$x_2 + x_3 + x_{11} + x_{12} = 1$$

$$x_4 + x_5 + x_{13} + x_{14} = 1$$

$$x_6 + x_9 + x_{15} = 1$$

$$x_3 + x_5 + x_7 + x_{10} + x_{12} + x_{14} + x_{16} = 1$$

integer

$x_1 \ x_2 \ \dots \ x_{16}$

end

# Productionplanning

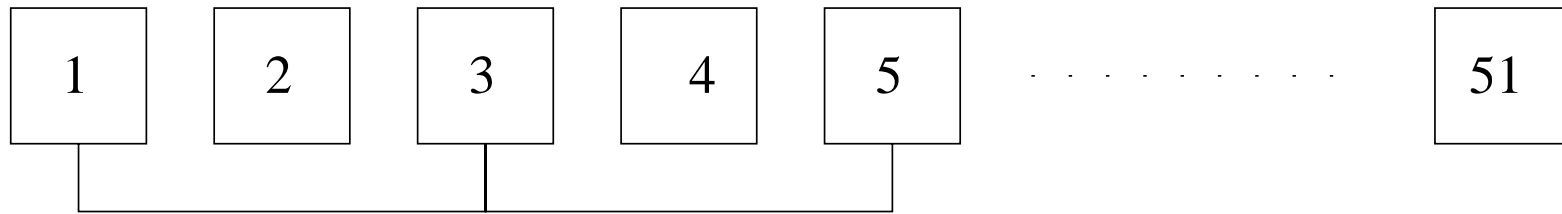
- This is the chemical reaction in a Hall-Heroult cell



- Every “reduction line” (600 m long) is divided into 4 tapping bays (300 m long) every consisting of 51 cells.
- All active cells in a tapping bay is tapped once a day.

- The purity of aluminium in a cell depends on
  - ◇ the age of the cell,
  - ◇ the purity of aluminium ore, and
  - ◇ the carefullness of the workers.
- The purity in the metal in a cell is determined once a day:
- Possible impurities: Iron, Silicium, Gallium, Nickel, Vanadium

- A “batch” consists of metal from 3 cells.
- The purity of the batch is the average of the purity of contributing cells.
- The purity is a very important factor in the pricing of aluminium.
- Due to the long distances in the tapping bay the cells in a batch are not allowed to be too far from each other.



$$\text{Spredning} = 5 - 1 = 4$$

- Given a metal purity for each cell in the tapping bay we want to maximize the value of the metal in our batches.
- Under the condition of:
  - ◇ all cells are tapped ones
  - ◇ there are at most three cells in a batch
  - ◇ the “spread”  $S$  in a batch is  $\leq S_1$
  - ◇ except for at most  $C$  batches where  $S_1 < S \leq S_2$



Let  $S_1 = 4, C = 0$ . Consider 6 cells with the following contents

Cell	Al%	Si%	Fe%
652 (1)	99.87	0.050	0.058
653 (2)	99.95	0.022	0.026
654 (3)	99.94	0.020	0.029
655 (4)	99.93	0.023	0.039
656 (5)	99.78	0.024	0.019
657 (6)	99.93	0.022	0.030



## Possible batches with cell 1 (652)

Batch	Cells	Al%	Si%	Fe%	Code	Premium
1	1 2 3	99.920	0.031	0.038	AA190K	100
2	1 2 4	99.917	0.032	0.041	AA190K	100
3	1 2 5	99.867	0.032	0.091	AA185G	15
4	1 3 4	99.913	0.031	0.042	AA190K	100
5	1 3 5	99.863	0.031	0.092	AA185G	15
6	1 4 5	99.860	0.032	0.096	AA1709	0

# Set partition representation



Batch	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16		
652	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0	≠	1
653	1	1	1	0	0	0	1	1	1	1	1	1	0	0	0	0	=	1
654	1	0	0	1	1	0	1	1	1	0	0	0	1	1	1	0	=	1
655	0	1	0	1	0	1	1	0	0	1	1	0	1	1	0	1	=	1
656	0	0	1	0	1	1	0	1	0	1	0	1	1	0	1	1	=	1
657	0	0	0	0	0	0	0	0	1	0	1	1	0	1	1	1	=	1
	1	1		1			1		1		1			1	1			
	0	0	1	0	1		8	1	8	1	4	1	1	4	8	1		
	0	0	5	0	5	0	0	5	0	5	0	5	5	0	0	5		

# Cell Batching Optimization

$$\begin{aligned} \max \quad & \sum_{i=1}^n p_i x_i \\ \text{st} \quad & \sum_{i=1}^n a_{ji} x_i = 1 \quad j = 1, 2, \dots, m \\ & \sum_{i=1}^n s_j x_j \leq C \end{aligned}$$

Where  $s_j = 1$  if the spread is larger than  $S_1$  and 0 otherwise.

# Strategic manpower planning

- Consider an organisation that is open 7 days a week with 1 shift a day.
- The number of employees needed varies from day to day but is constant on a weekly basis ( $b_i, i = 1, 2, \dots, 7$ ).
- All employees must work 5 consecutive days and have two days off.
- Minimize the number of employees and find out when they have to work?